



## Critical Environment Control

1201 North Catalina Ave. #818  
Redondo Beach, CA 90277  
(310) 372-5011 FAX (866) 882-7457  
John@ceccertify.com

### Classification of Air Cleanliness

**Company**

Circor Aerospace Inc  
2301 Wardlow Circle  
Corona, CA 91720

**Test Specification**

ISO 14644-1 (2015-12-15)

**Test Area**

Cleanroom 1

**Date of Certification**

July 12, 2018

**Next Scheduled Test**

July 15, 2019

### Designation Criterion for Cleanrooms in this Test Area

ISO Class 7: Considered Size: 0.5  $\mu\text{m}$  (352,000 particles/m<sup>3</sup>)

Facility	M <sup>3</sup> 0.5 $\mu\text{m}$	M <sup>3</sup> 5.0 $\mu\text{m}$	Relative Humidity	Temperature	Certification	Occupancy State
Cleanroom 1	1,246	45	65.9%	68.1	ISO Class 7	Operational

This ISO Class Certification compares the results of this test to maximum concentrations delineated in Table 1, ISO 14644-1. The number of test samples taken are pursuant to A.4.1. One sample test is taken at each test location. The cleanroom is deemed to have met the Specified ISO Class if the number of particles/cubic meter at each sample location does not exceed the limits delineated in Table 1 (A.6.2.1)

Testing was performed with a Climet Instruments Airborne Particle Counter. This instrument is calibrated at manufacturers recommended intervals. This instrument has been calibrated in accordance with ISO 10012-1 and ANSI Z540-1 (Which replaces MIL-STD-45662A). Calibration traceability to a National Measurement Standard (NMS) is established by using mono-disperse latex spheres as a calibration standard. These spheres are sized by methods traceable, by lot number, to the National Institute of Standards and Technology.

All Particle Counters have a current calibration decal and / or evidence of calibration on the instrument display. A copy of the Calibration Certificate will be provided to you on request.

Critical Environment Control certifies that the test results recorded on this document are accurate as of the time of this test. Critical Environment Control hereby certifies that the above described systems met the acceptance criterion for the Air Cleanliness Classes delineated above.

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**Test Specification**

ISO 14644-1 (2015-12-15)

**Test Area**

Laminar Flow Bench

**Date of Certification**

July 12, 2018

**Next Scheduled Test**

July 15, 2019

### Designation Criterion for Flow Benches

ISO Class 5: Considered Size: 0.5  $\mu\text{m}$  (Maximum 3,520 particles/ $\text{m}^3$ )

Location	Bench #	M <sup>3</sup>	M <sup>3</sup>	Velocity	Certification
		0.5 $\mu\text{m}$	5.0 $\mu\text{m}$		
Manufacturing Area	2	424	35	70	ISO Class 5

This ISO Class Certification compares the results of this test to maximum concentrations delineated in Table 1, ISO 14644-1. The number of test samples taken are pursuant to A.4.1. One sample test is taken at each test location. The cleanroom is deemed to have met the Specified ISO Class if the number of particles/cubic meter at each sample location does not exceed the limits delineated in Table 1 (A.6.2.1)

Testing was performed with a Climet Instruments Airborne Particle Counter. This instrument is calibrated at manufacturers recommended intervals. This instrument has been calibrated in accordance with ISO 10012-1 and ANSI Z540-1 (Which replaces MIL-STD-45662A). Calibration traceability to a National Measurement Standard (NMS) is established by using mono-disperse latex spheres as a calibration standard. These spheres are sized by methods traceable, by lot number, to the National Institute of Standards and Technology.

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## Critical Environment Control Test Results

Company

Area Tested

### Test Specifications

ISO Class Designation	ISO Class 7	Samples / Test Point	1
Considered Particel Size	0.5µm	Airflow Rate (Liters / Minute)	28.3
Maximum Particles / M <sup>3</sup>	352,000	Minimum Sample (Liters)	0.057
Number of Test Points	14	Actual Sample (Liters)	28

### Test Data

Date Tested:	07/12/2018	Occupancy State:	Operational
Next Test:	07/15/2019	People in Rm:	2
Time of Test:	8:13 AM	Room Size:	39 M <sup>2</sup>

Test Point	28.3 L 0.5µm	M <sup>3</sup> 0.5µm		28 L 5.0µm	M <sup>3</sup> 5.0µm	RH	Temperature F <sup>o</sup>
1	27	953	<i>Pass</i>	3	106	66%	69
2	55	1,942	<i>Pass</i>	5	177	67%	69
3	20	706	<i>Pass</i>	0	0	68%	69
4	15	530	<i>Pass</i>	1	35	68%	69
5	27	953	<i>Pass</i>	2	71	66%	69
6	13	459	<i>Pass</i>	1	35	62%	69
7	4	141	<i>Pass</i>	0	0	61%	69
8	70	2,471	<i>Pass</i>	3	106	63%	67
9	73	2,577	<i>Pass</i>	0	0	66%	67
10	27	953	<i>Pass</i>	1	35	70%	69
11	55	1,942	<i>Pass</i>	1	35	71%	68
12	39	1,377	<i>Pass</i>	0	0	70%	68
13	21	741	<i>Pass</i>	0	0	68%	64
14	48	1,694	<i>Pass</i>	1	35	57%	68

### Test Results

0.5µm M <sup>3</sup> Average	5.0µm M <sup>3</sup> Average	RH	Temperature F <sup>o</sup>	Certification	Occupancy State
1,246	45	66%	68	ISO Class 7	Operational



## Critical Environment Control Test Results

### Test Specifications

ISO Class Designation	ISO Class 5	Samples / Test Point	1
Considered Particel Size	0.5µm	Airflow Rate (Liters / Minute)	28.3
Maximum Particles / M <sup>3</sup>	3,520	Minimum Sample Volume, (Liters)	5.682
Number of Test Points	2	Actual Sample Volume, (Liters)	28.3

### Test Data

Date Tested: 07/12/2018

Next Test: 07/15/2019

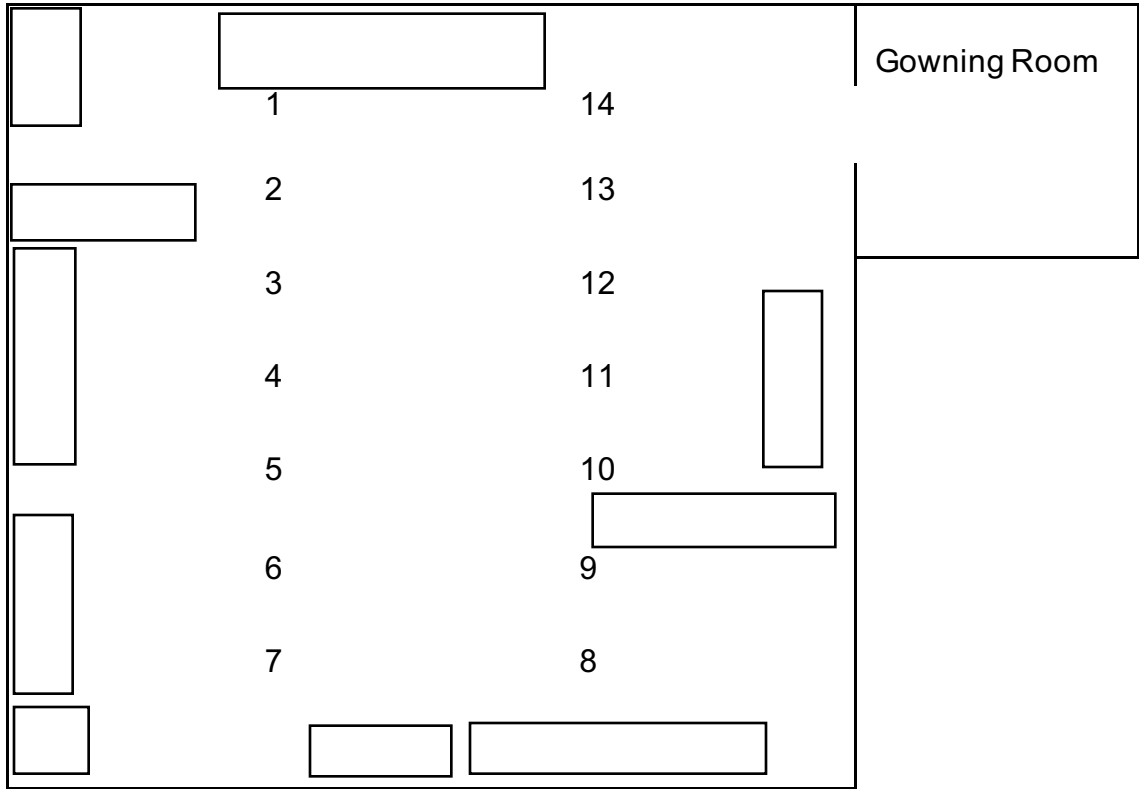
### Bench #

Test Point	28.3 L 0.5µm	M <sup>3</sup> 0.5µm		28 L 5.0µm	M <sup>3</sup> 5.0µm	Velocity
1	18	635	<b>Pass</b>	0	0	70
2	6	212	<b>Pass</b>	2	71	70

### Test Results

0.5µm M <sup>3</sup> Average	5.0µm M <sup>3</sup> Average	Velocity FPM	Certification
424	35	70	ISO Class 5

# Critical Environment Control Particle Count Location Map



**Circor Aerospace Inc**  
2301 Wardlow Circle  
Corona, CA 91718

Reference: CR #1