



Critical Environment Control

PO Box 818

Redondo Beach, CA 90277-0818

(310) 372-5011 FAX (866) 882-7457

www.ceccertify.com

Verification of Airborne Particulate Cleanliness & Environmental Conditions

Company

Circor Aerospace Inc
2301 Wardlow Circle
Corona, CA 91720

Test Specification

Federal Standard 209 E

Test Area

Cleanroom #1

Date of Certification

July 11, 2018

Certification Expires

July 15, 2019

Facility

Cleanroom #1

0.5 µm

35

5.0 µm

1

RH

65.9%

Temperature

68.1

Certification

10,000 (at 0.5µm)

Status

Operational

This Federal Standard 209E Certification is based on particle concentrations measured in this test and compared to maximum concentrations delineated in Table 1, Federal Standard 209E. If fewer than 10 locations were sampled a 95% upper confidence limit is applied.

Testing was performed with a Climet Instruments Airborne Particle Counter. This instrument is calibrated at manufacturers recommended intervals. This instrument has been calibrated in accordance with ISO 10012-1 and ANSI Z540-1 (Which replaces MIL-STD-45662A). Calibration traceability to a National Measurement Standard (NMS) is established by using mono-disperse latex spheres as a calibration standard. These spheres are sized by methods traceable, by lot number, to the National Institute of Standards and Technology.

All Particle Counters have a current calibration decal and / or evidence of calibration on the instrument display. A copy of the Calibration Certificate will be provided to you on request.

Critical Environment Control certifies that the test results recorded on this document are accurate as of the time of this test. Critical Environment Control hereby certifies that the above described systems met the acceptance criterion for the Air Cleanliness Classes delineated above.

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Company Circor Aerospace Inc 2301 Wardlow Circle Corona, CA 91720	Test Specification Federal Standard 209 E Equipment Tested Laminar Flow Bench	Date of Certification July 11, 2018 Certification Expires July 15, 2019			
Location Manufacturing Area	Bench # 2	0.5 µm 17	5.0 µm 1	Velocity 62 FPM	Certification 100 (at 0.5µm)

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Test Results

Test Standard: **Federal Standard 209E**

Company: **Circor Aerospace Inc.**

Date Tested:	07/11/2018	Area Tested:	Cleanroom #1
Next Test:	07/15/2019	Classification:	10,000
Time of Test:	8:13 AM	Particle Size:	0.5µm
People in Rm:	2	Status:	Operational

Count Location	0.5 µm	5.0 µm	Rel. Humidity	Temperature
1	27	3	66.0%	69.0
2	55	5	67.0%	69.0
3	20	0	68.0%	69.0
4	15	1	68.0%	69.0
5	27	2	66.0%	69.0
6	13	1	62.0%	69.0
7	4	0	61.0%	69.0
8	70	3	63.0%	67.0
9	73	0	66.0%	67.0
10	27	1	70.0%	69.0
11	55	1	71.0%	68.0
12	39	0	70.0%	68.0
13	21	0	68.0%	64.0
14	48	1	57.0%	68.0
Averages:	35	1	65.9%	68.1

Average: 35

Certification: **10,000 (at 0.5µm)**

Particle Count Location Map: **CR # 1**

Critical Environment Control

Test Results

Test Standard: **Federal Standard 209E**

Company: **Circor Aerospace Inc.**

Date Tested: 07/11/2018

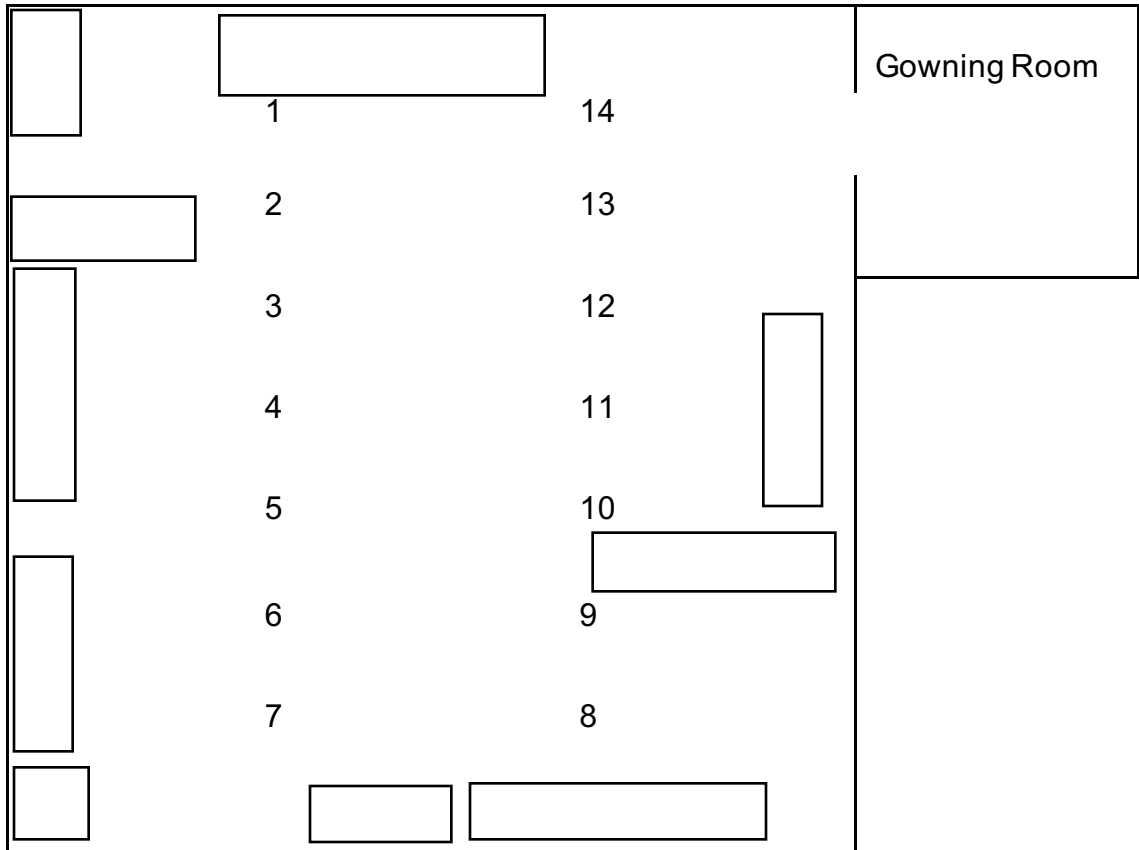
Next Test: 07/15/2019

Bench # 1

Classification: 100 (at 0.5 μ m)

Count Number	0.5 μ m	5.0 μ m	Velocity
1	17	1	50 FPM
2	18	0	70 FPM
3	1	0	50 FPM
4	6	2	70 FPM
5	1	1	70 FPM
Averages:	9	1	62 FPM
95% UCL:	17		Certification: 100 (at 0.5μm)

Critical Environment Control Particle Count Location Map



Circor Aerospace Inc
2301 Wardlow Circle
Corona, CA 91718

Reference: CR #1

Information Regarding Your Test

Federal Standard 209E was cancelled on November 30, 2001. ISO 14644-1 and ISO 14644-2 have superseded Federal Standard 209E.

Your test was performed pursuant to information that you provided, applied to criterion of Federal Standard 209E. Applicable sections of the standard are included.

I. Definitions (3.)

Airborne Particulate Cleanliness Class (3.1): The Room Classification is taken from the maximum number of 0.5 micron particles per cubic foot of air sampled.

Clean Zone (3.4): A defined space in which the concentration of airborne particles is controlled to meet a specified Airborne Particulate Cleanliness Class.

Cleanroom (3.5): A room in which the concentration of airborne particles is controlled and which contains one or more clean zones.

Cleanroom Status:

As-Built (3.5.1): Ready for operation, all services functional, *without* equipment or operational personnel present.

At-Rest (3.5.2): All services functional, equipment operable, *without* operational personnel present.

Operational (3.5.3): All services functional, equipment and operational personnel performing routine functions.

Monitoring (3.11): Routine determination of airborne particle concentrations, as well as other relevant conditions, in cleanrooms and clean zones.

Particle (3.13): An object of solid or liquid composition, or both, and generally between .001 and 1,000 microns in size

Particle Size(s) (4.1.1): Verification shall be performed by measurement at one or more of the particle sizes listed for the class in Table I.

U Descriptor (3.17): The maximum allowable concentration per cubic foot of air of applicable particle sizes.

Upper Confidence Limit (UCL) (3.20): An upper limit of the estimated mean which has been calculated so that, in a specified percentage of cases, its value exceeds the true population mean, both means having been sampled from a normal (Gaussian) distribution. Federal Standard 209E employs a 95% UCL.

Verification (3.21): The procedure for determining the compliance of air in a cleanroom or clean zone to an airborne particulate cleanliness class limit or a U Descriptor, or both.

II. Criterion for Passing (5.4.1):

The air in a cleanroom or clean zone shall have met the acceptance criteria for an airborne particulate cleanliness class or U Descriptor when the averages of the particle concentrations measured at each of the locations fall at or below the class limit or U Descriptor. Additionally, if the total number of locations sampled is less than 10, the mean of these averages must fall at or below the class limit or U Descriptor with a 95% UCL.

III. Information that you Provided

Frequency (5.1.1): Intervals between verifications (testing for compliance).

Operating Conditions (5.1.2): Specific Operating Conditions Including the following:

Status (3.5.2 & 3.5.3) : After As Built Certification; **At Rest** or **Operational** and how either would be defined.

Number of Locations (5.1.3.1 & 5.1.3.3): Minimum of 2, Uniformly spaced throughout the clean zone.

Sampling at more locations increases the precision of the data.

Number of Samples (5.1.3.1 & 5.1.3.3): Formula based on the class of the room and square footage. Minimum of 1 sample per location, a total of at least 5 samples per in each zone.

Particle Size(s) (4.1.1): Verification shall be performed by measurement at one or more of the particle sizes listed for the class in Table I.

IV. Airborne Particulate Cleanliness Classes (Excerpted from FS 209E, Table I)

Classifier	0.1 Micron	0.2 Micron	0.3 Micron	0.5 Micron	5.0 Micron
1	35	7.5	3	1	
10	350	75	30	10	
100		750	300	100	
1,000				1,000	7
10,000				10,000	70
100,000				100,000	700