

IR10 Series

Brass Pressure Regulator

Inlet to 4,000 psig & Outlet to 2,500 psig



Features

- Medium pressure and high flow
- Balanced poppet provides precise control
- Soft seat for dead-end service
- Pressure relief valve for extra safety

Applications

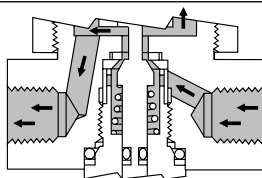
- Chromatography
- Manifold & cylinder regulation
- Bubbling operations
- Hydrogenation
- Research laboratories
- Pressure testing

Technical Data

Body Construction Material	Brass
Seat Material	Nylatron®
Seal Material	Neoprene
Diaphragm Material	Stainless steel
Gauge Material	Brass, 2½" diameter
Trim Materials	Brass or stainless steel
Port Size	¼" NPT female, CGA inlet fitting optional
Pressure Ratings	Inlet: 0 to 4,000 psig (276 BAR) Outlet: 0 to 2,500 psig (172 BAR)
Temperature Range	-40° F to +160° F (-40° C to +71° C)
Flow Capacity	Cv = 0.42 Orifice diameter = 0.15"
Weight	Approximately 4 lbs

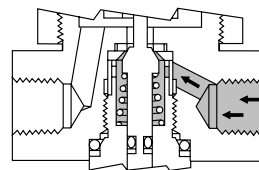
Note: Proper filtration is recommended to prevent damage to sealing surfaces.

How it Works



Closed

Balanced poppet is spring-loaded against the seat. When full upstream pressure is applied, a slightly unbalanced force is developed which enhances sealing.



Regulating

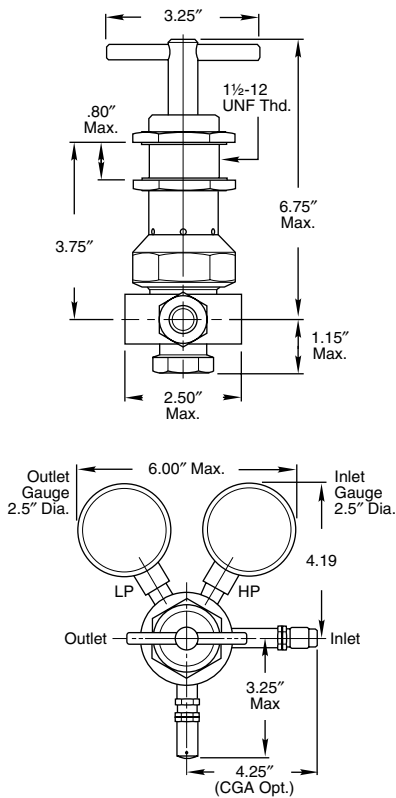
As the downstream process demands flow, the pressure acting on the bottom of the diaphragm decays, allowing the adjusting spring force to push the poppet down. This in turn unseats the poppet, allowing flow to begin and pressure under the diaphragm to increase until balance is achieved between adjusting spring force and downstream pressure. This condition continues until process demand ceases. At this point, increasing pressure overcomes the spring force, moving the diaphragm up, allowing the poppet to close.

Circle Seal Controls

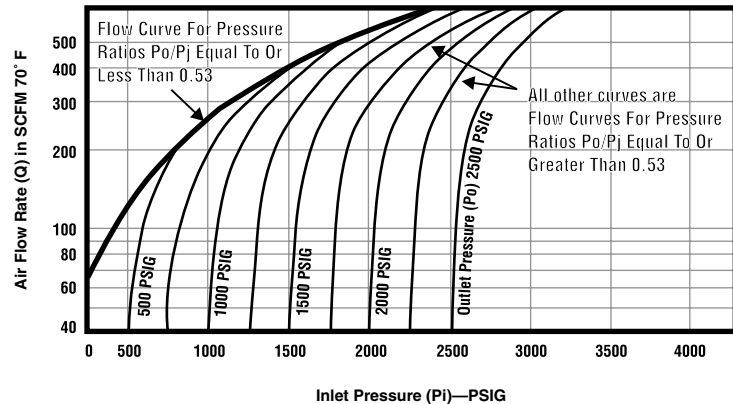
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IR10 Series

Dimensions & Flow Curves



Air Flow Chart



Correction factors for gases other than air:

Gas	Correction Factor
Air	1.000
Helium	2.690
Hydrogen	3.795
Nitrogen	1.016
Oxygen	0.951

Flow rates for gases other than air:

Air Flow Rate (Q) × correction factor

How to Order

K/ IR1 0 250 G

REPAIR KIT

OUTLET PRESSURE RANGE

- 0 0 to 500 psig (0 to 34 BAR)
- 1 0 to 1,000 psig (0 to 70 BAR)
- 2 0 to 2,500 psig (0 to 172 BAR)

OPTIONS

- G Inlet & outlet gauges
- P Panel mounting provisions

INLET PORT

- 250 1/4" NPT female
- 500 Specify CGA fitting number

Outlet pressure rise per 100 psi pressure decay: 0.1 psi max. Maximum inlet pressure: 4,000 psi

If this regulator is to be used in oxygen service, specify "GENERAL OXYGEN SERVICE" when ordering or furnish the factory with a copy of the special requirements.

Fluid media: non-corrosive gases and liquids.

Please consult your Circle Seal Controls distributor, representative, or the factory for information on special connections, operating pressures and temperature ranges.

Inlet/Outlet Ranges

Model	Outlet Pressure Range	Inlet Gauge Range	Outlet Gauge Range	Safety Valve Set Pressure	Max. Air Flow
IR10	0–500 psig	0–5,000 psi	0–600 psi	0–600 psi	200 scfm
IR11	0–1,000 psig	0–5,000 psi	0–1,500 psi	0–1,400 psi	400 scfm
IR12	0–2,500 psig	0–5,000 psi	0–3,000 psi	0–2,900 psi	1,000 scfm

For Your Safety

It is solely the responsibility of the system designer and user to select products suitable for their specific application requirements and to ensure proper installation, operation, and maintenance of these products. Material compatibility, product ratings and application details should be considered in the selection. Improper selection or use of products described herein can cause personal injury or property damage.